

CIGARETTE SPECIFICATION

CABARRUS COUNTY
MARLBORO LIGHTS 83MM REGULAR FTB
BRAND CODE-00690 (STD)

EFFECTIVE DATE: 04/26/95
STANDARD PRODUCTION

CIGARETTE LENGTH : 83.0 MM FTC TAR : 11.0 MG/CIGT 10.5 - 11.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 56.0 MM
FILTER LENGTH : 27.0 MM
TIPPING LENGTH : 31.000 MM
TOTAL R.T.D. : 4.90 IN. H2O
DILUTION TARGET : 25.0 +/- 5.0 %

TIPPING PAPER : 62MM X 3500M WHT TGL PPT KC-236M2 12-899-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO LIGHTS REGULAR FTB

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 22CU/0.6%/100% FLAX 10-772-A
REPLACE WITH/USE UP: 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-990-A
REPLACE WITH : 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-771-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : FILTER CIRCUMFERENCE - 24.45MM (LASER)

REASON FOR CHANGE : CIGT PAPER UPDATED TO REFLECT 10-772-A(22CU) U/R
: W/10-990-A(24CU) U/R W/10-771-A(24CU) IN AN EFFORT
: TO CONSOLIDATE CIGT PAPER GRADES.ADHESIVES UPDATED
: TO CURRENT STATUS. NO WT CHANGE. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 4/25/95

PRINTING DATE : 4/25/95
PRINTING TIME : 14:23:04

APPROVED BY:

Spence M. Basic

SUPERCEDES SPECIFICATION DATED: 2/08/95

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